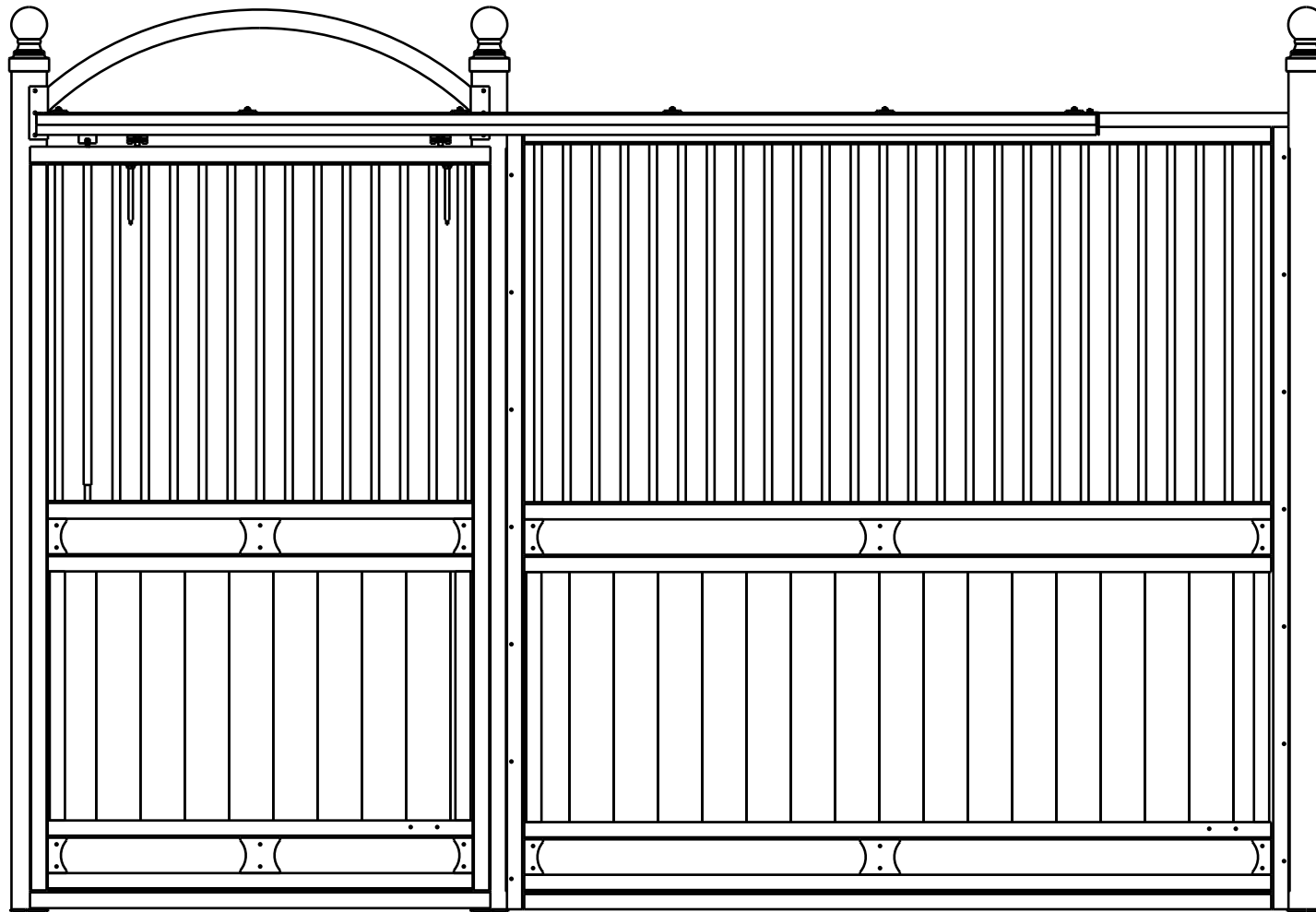
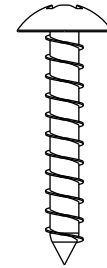
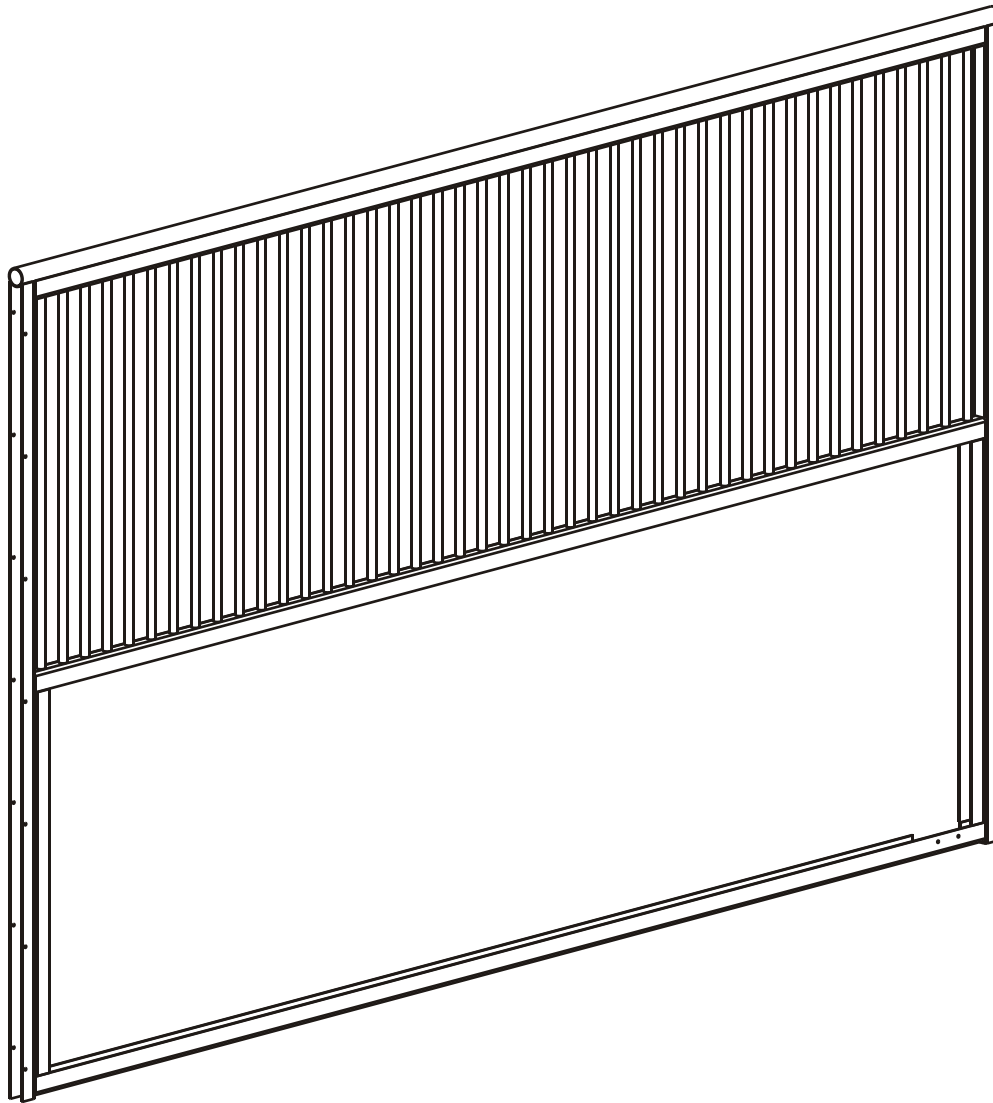


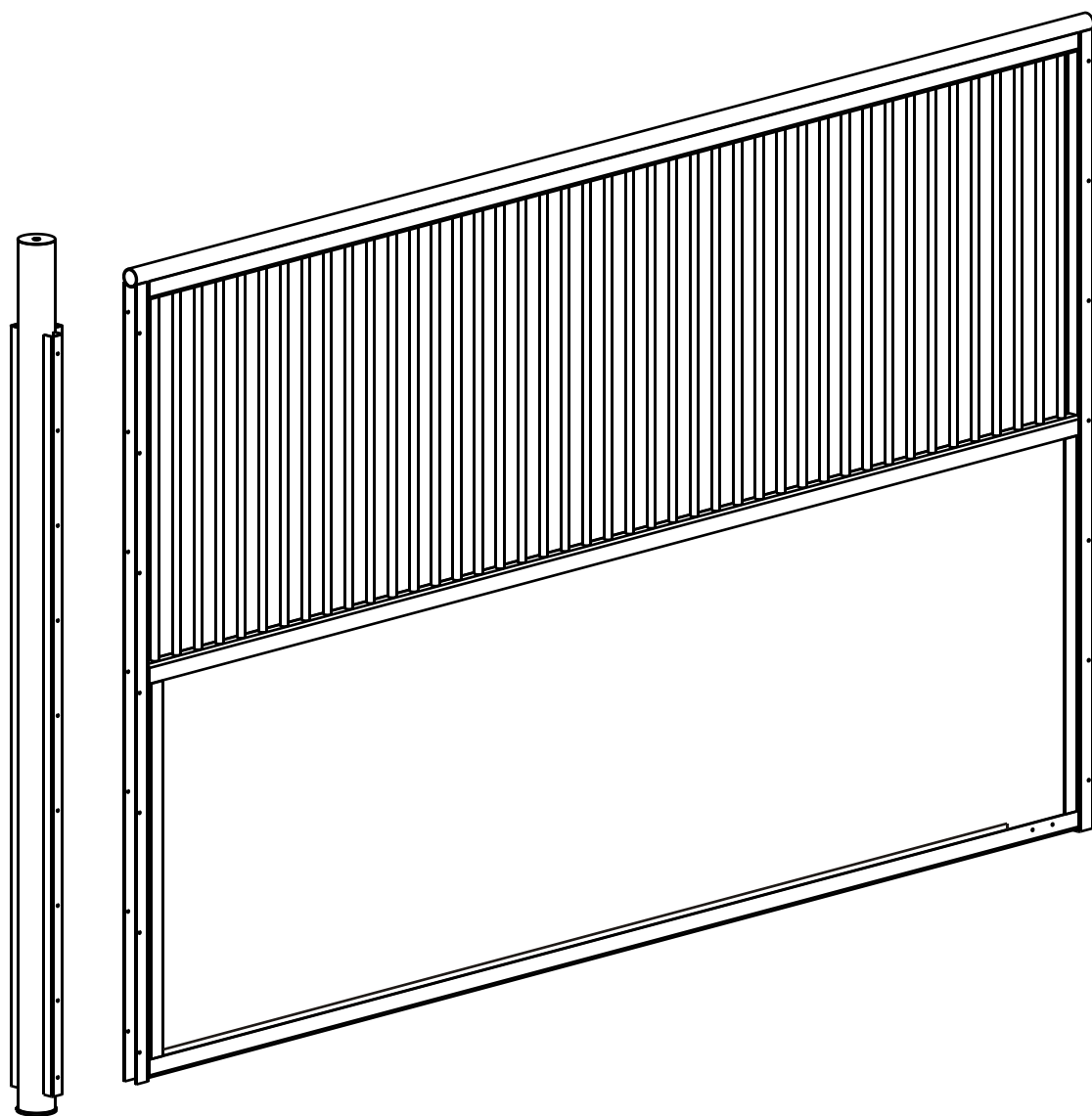
Nobleman Stall Installation Instructions



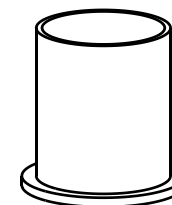


SSI Wood Screw

1. Open all boxes, lay out parts and check against packing list.
2. Find location of flanged insert channels, level and plumb. Fasten with SSI wood screws.
3. Install partition onto flanged insert channel. Do not fasten at this time. It is recommended to dry fit the parts so any adjustments can be made..

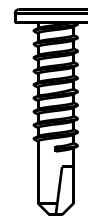
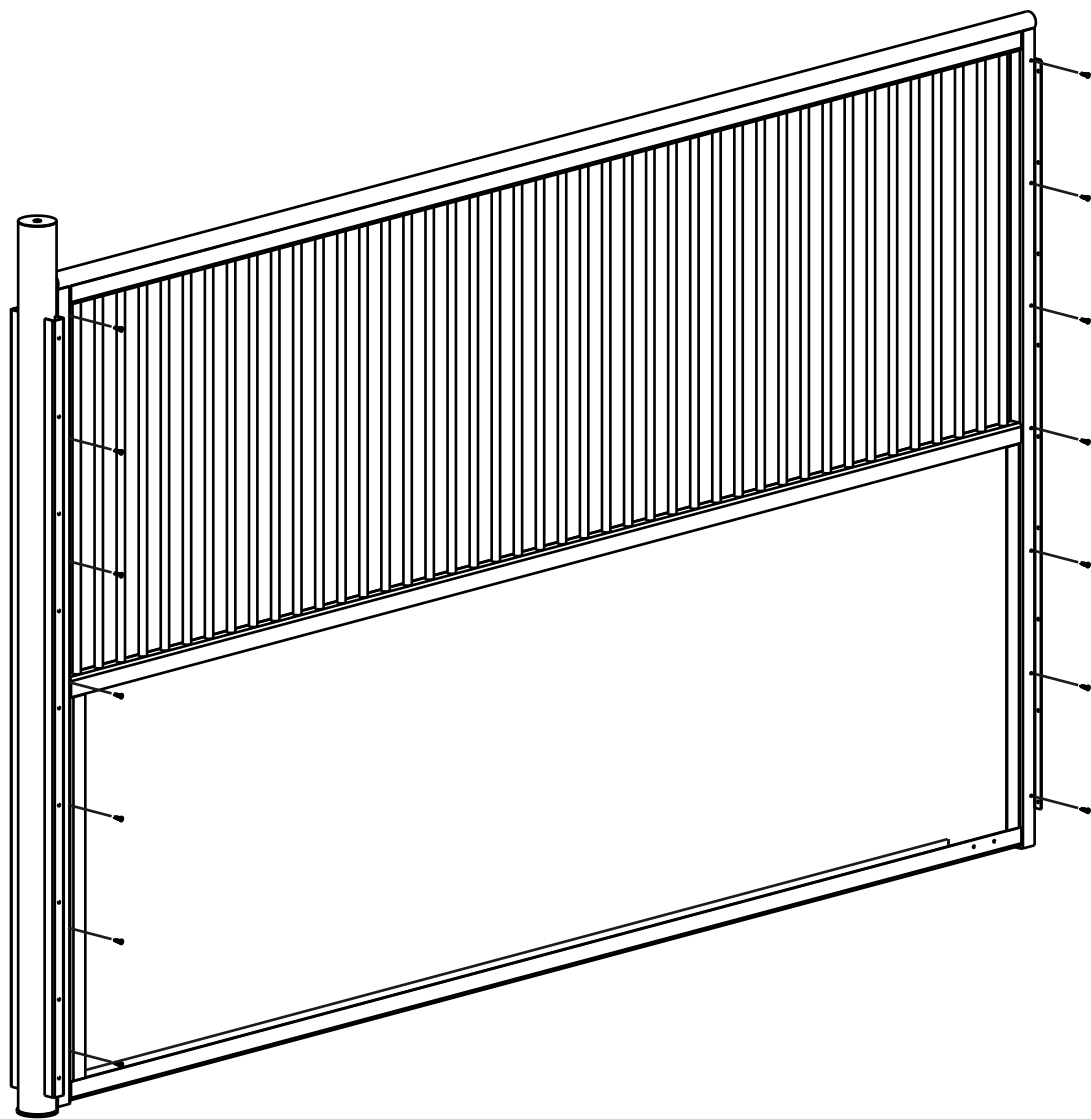


Concrete Anchor



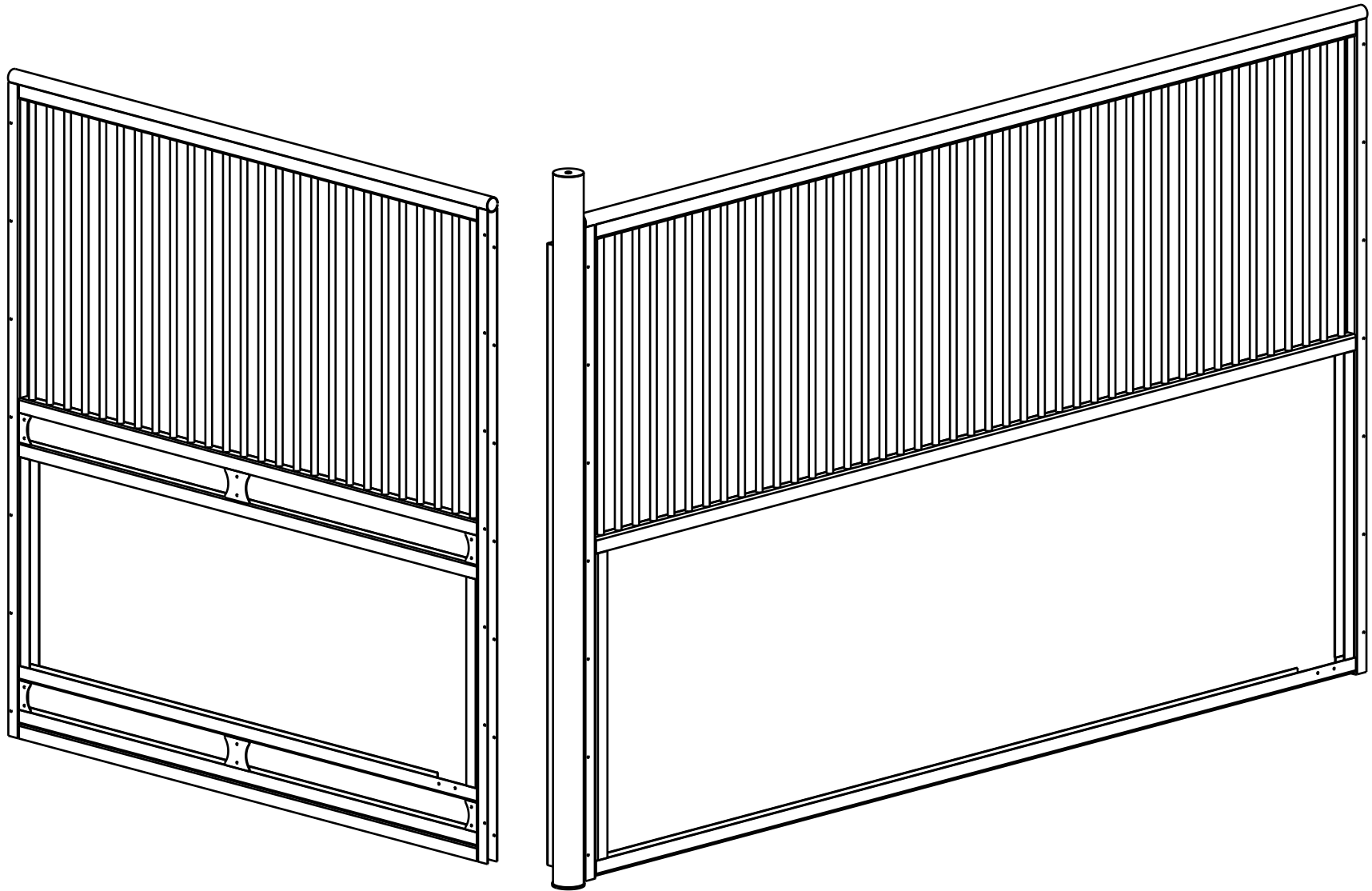
Foot Plate

4. Locate and mark position of post at end of partition.
5. Fasten post foot plate to floor with concrete anchors.
6. Slide post into partition and onto foot plate.

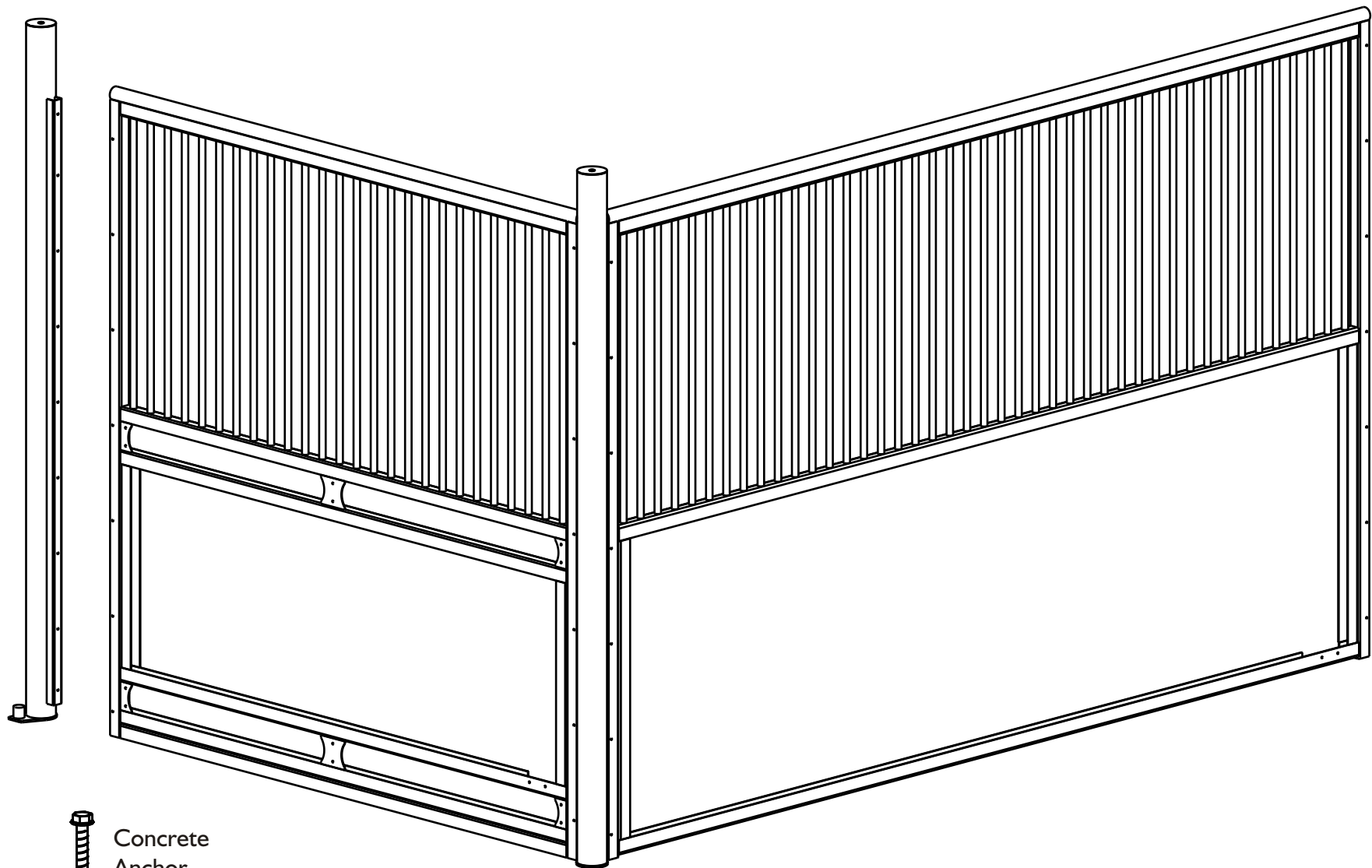


Clip Screw

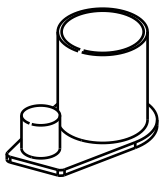
7. Fasten partition to post and flanged insert with self-tapping clip screws.



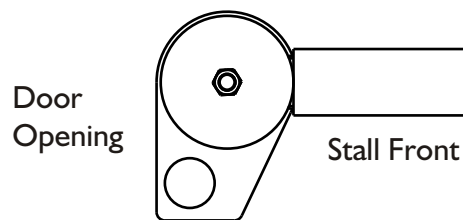
8. Slide stall front channel onto post.
Do not fasten stall front to post at this time.



Concrete
Anchor



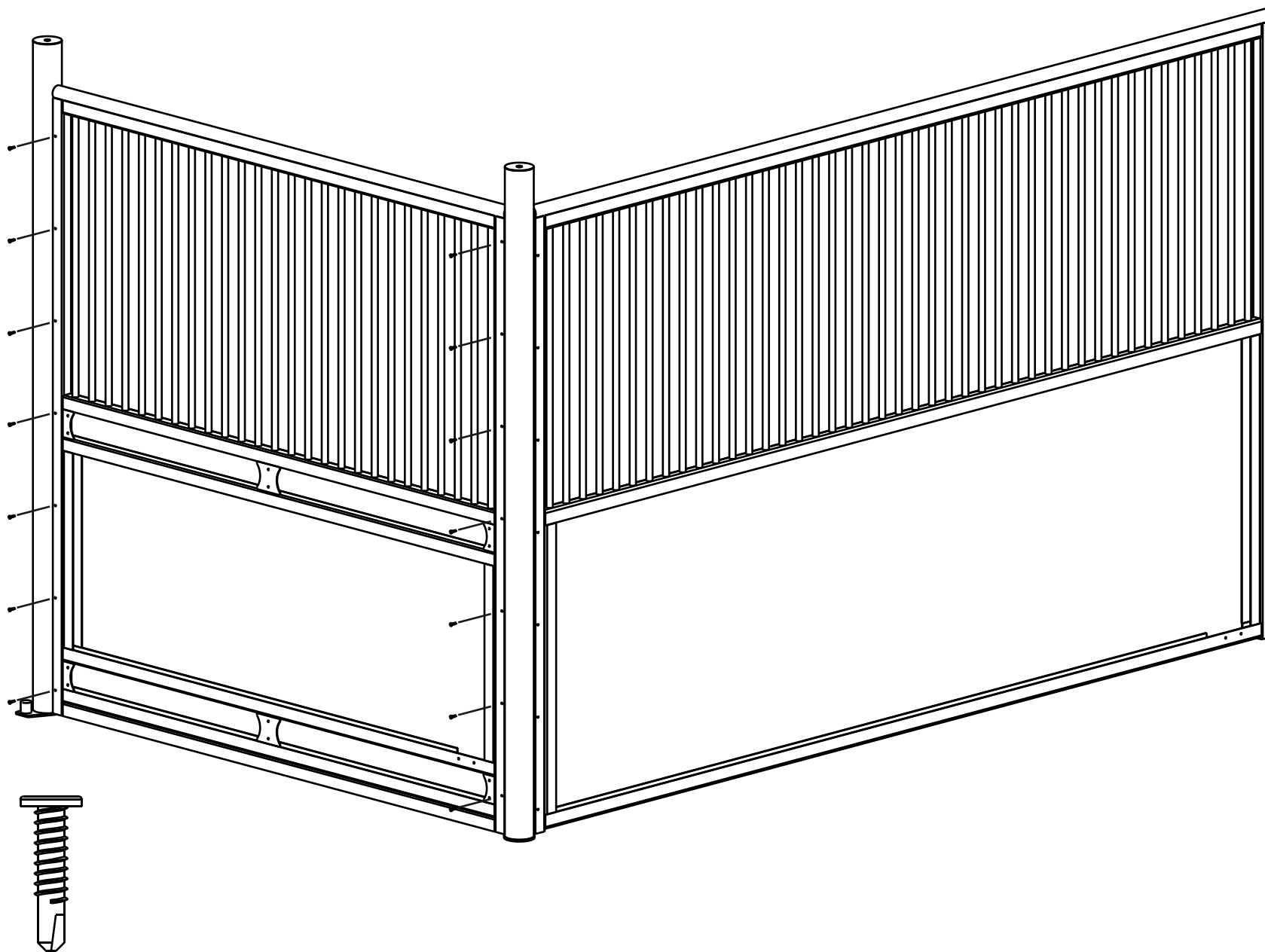
Foot
Plate



Door
Opening

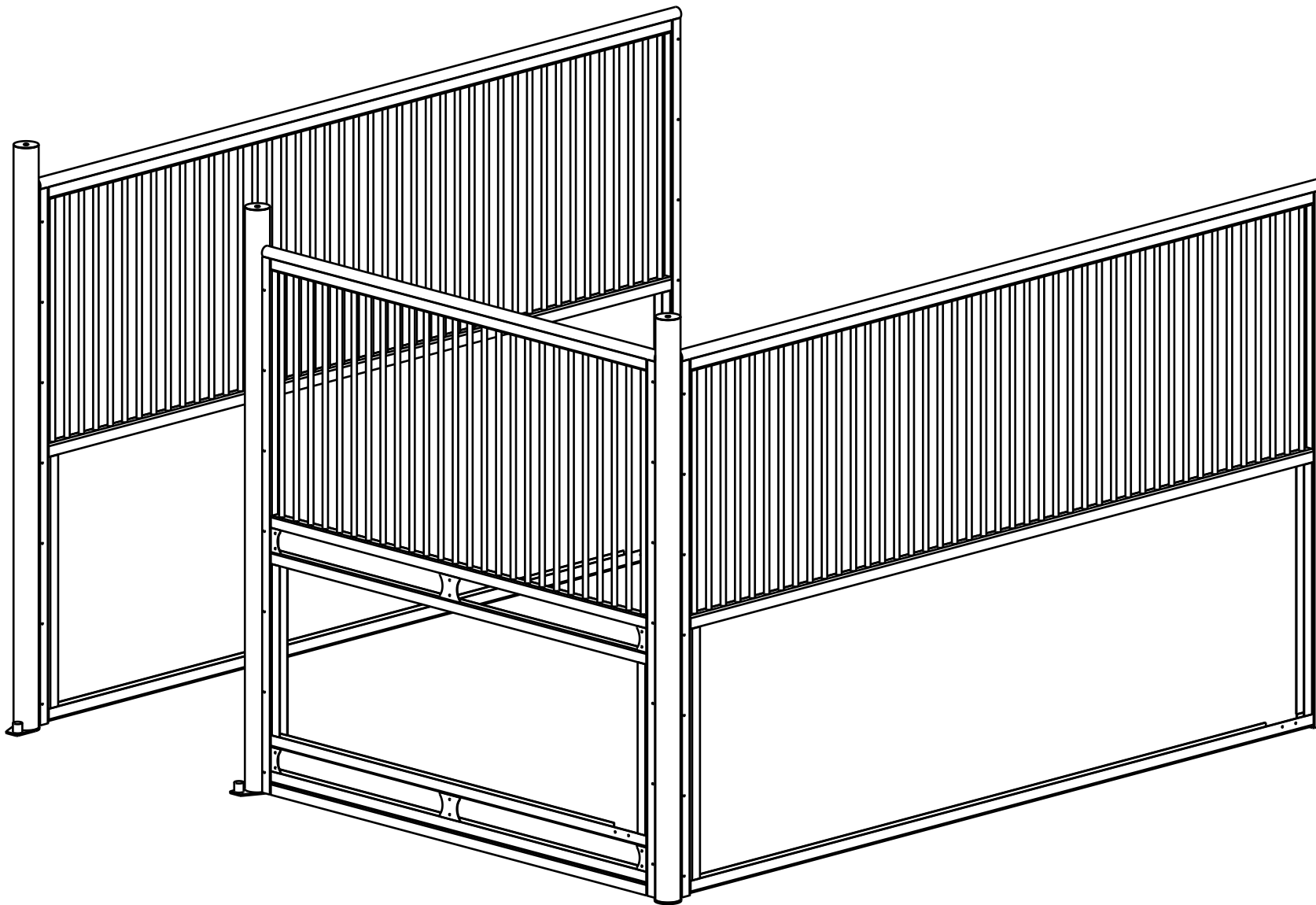
Stall Front

9. Install door post onto front. Be sure you using correct foot plate. Straight side of plate is towards door opening, angled side to stall front. Check that post is level and plumb. Secure foot plate to floor with concrete anchors and slide post onto foot plate and into stall front channel.

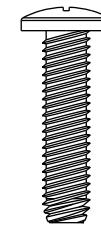
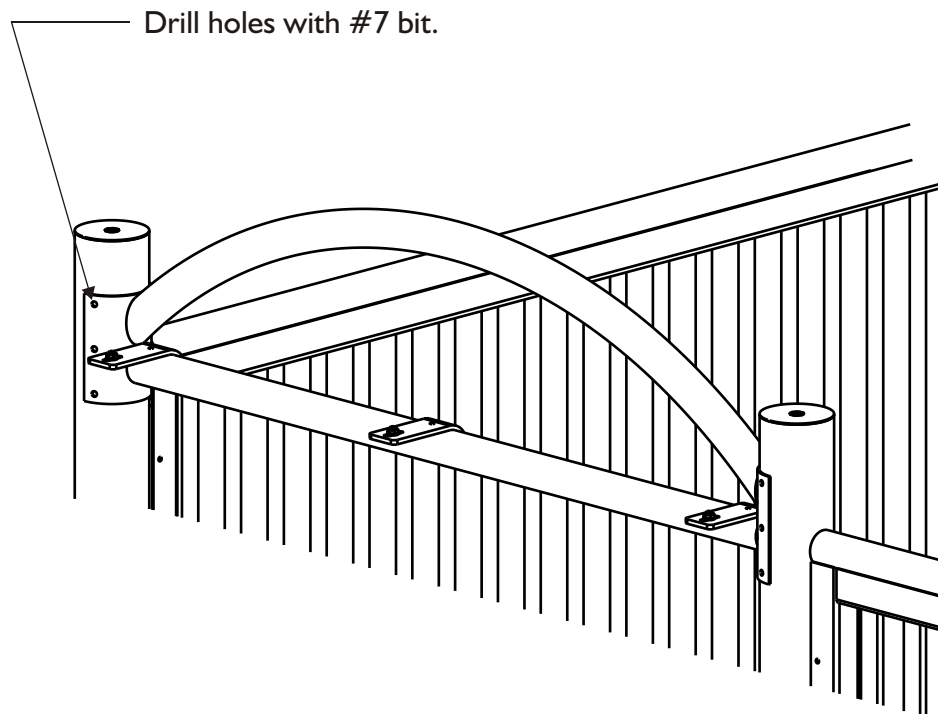


Clip Screw

10. Fasten front to posts with Clip screws.

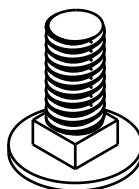
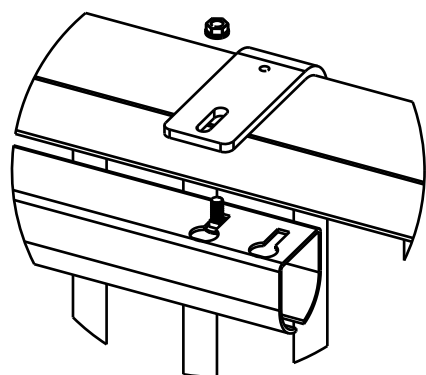
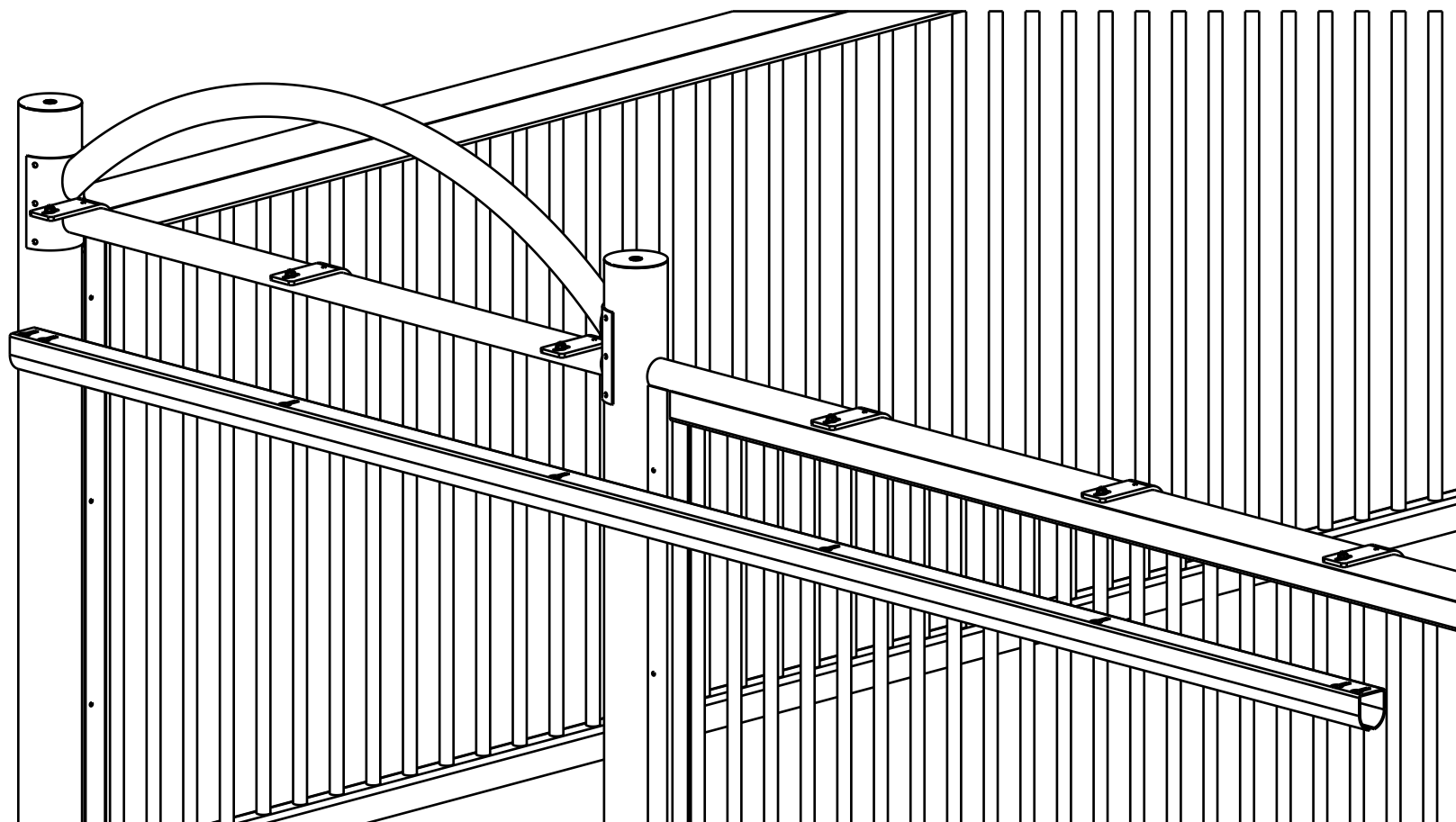


11. Install next partition and post as before.
(See Steps 2 thru 7)

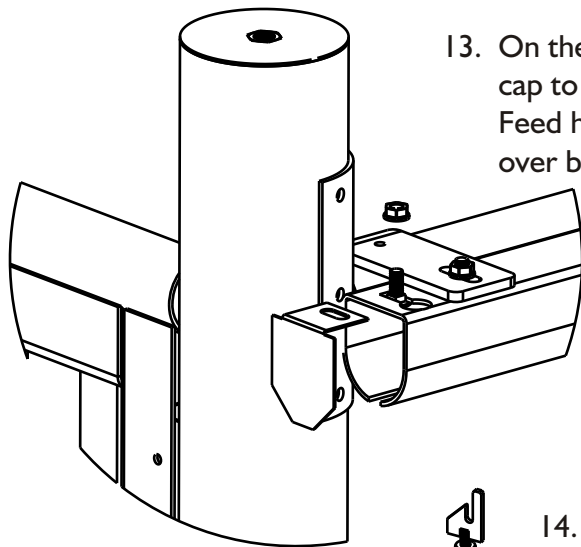


1/4-20 Screw

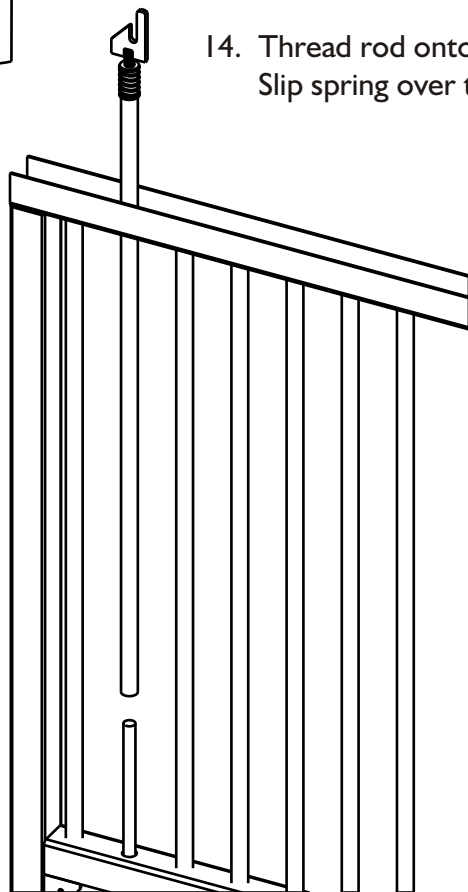
11. Attach arch to door posts. Pre-drill holes in posts through holes in arch with a #7 drill bit. Fasten with 1/4-20 self-tapping screws.



12. Align holes in track with brackets with the large portion of the key hole facing away from the stall. Attach track to brackets with 5/16"x3/4" carriage bolts. Slide head of carriage bolt in keyhole on track. Feed bolt threads up through slot in bracket and fasten with 5/16" nut. Do not fully tighten until door is hung.

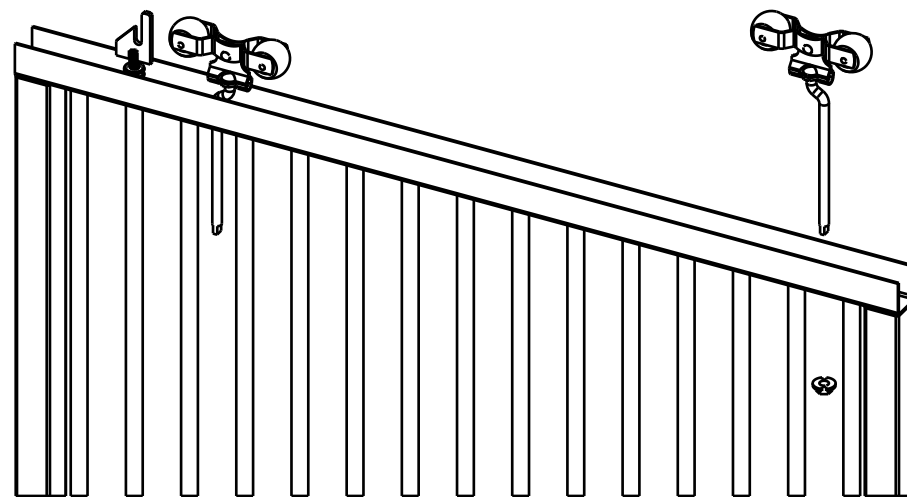


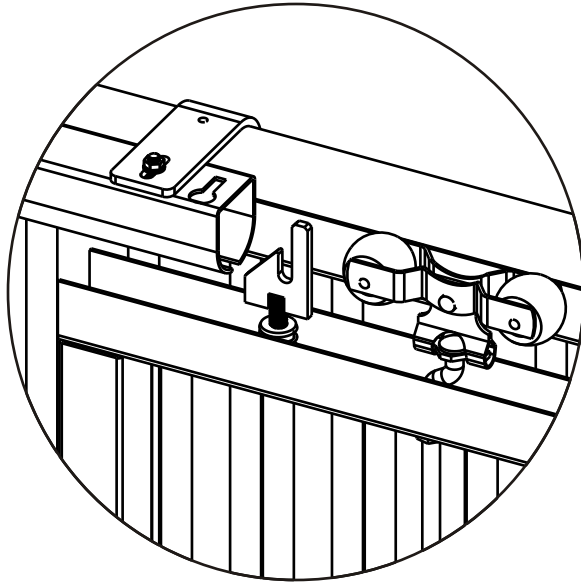
13. On the door opening side of the track, fasten a track end cap to the track using 5/16" x 3/4" carriage bolt and nut. Feed head of bolt through keyhole in track, slide end cap over bolt and fasten with nut.



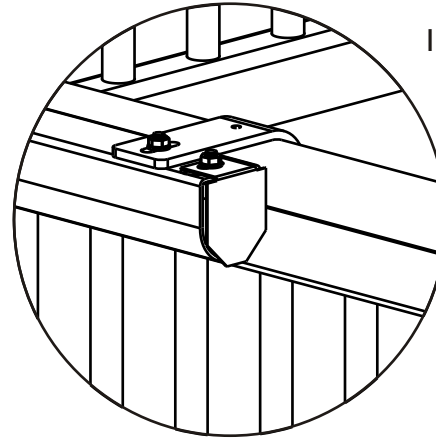
14. Thread rod onto nut welded to inside of latch bar. Slip spring over tube. Slide tube into top of door.

15. Feed trolley bolts through holes in top of door. Fasten nut onto bolt. Final adjustment will be done after door is installed into track.

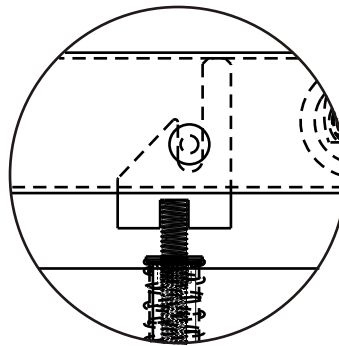
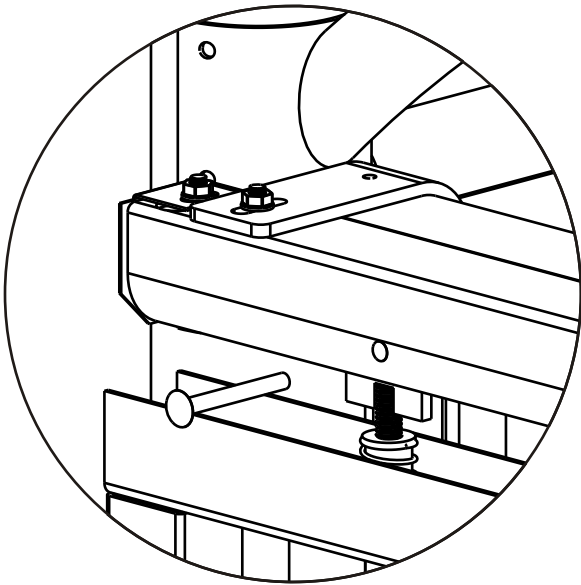




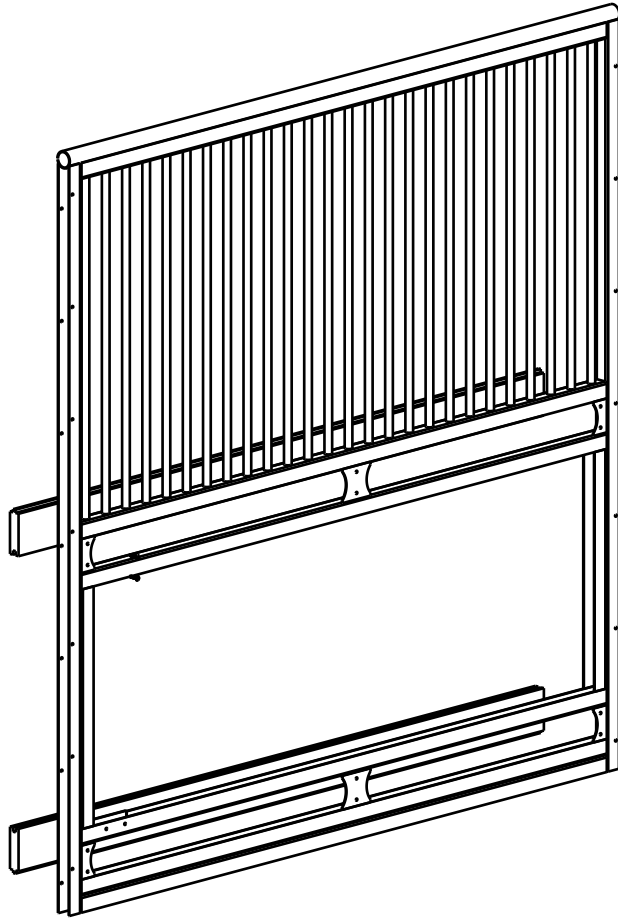
16. Lift and guide door onto track. Be sure “spear” on latch bar is oriented correctly as shown. Adjust rollers and latch bar as necessary so door rolls easily. Completely tighten track bracket bolts.



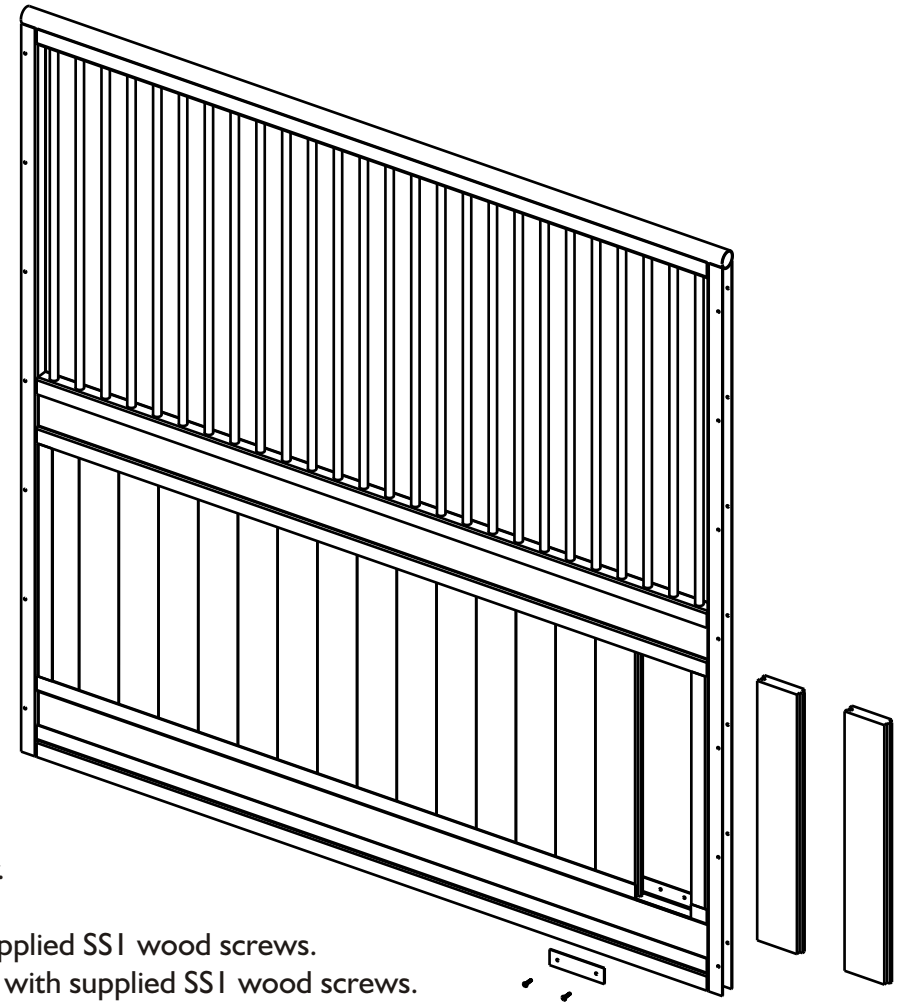
17. Attach track end cap to other end of track. See Step 13.



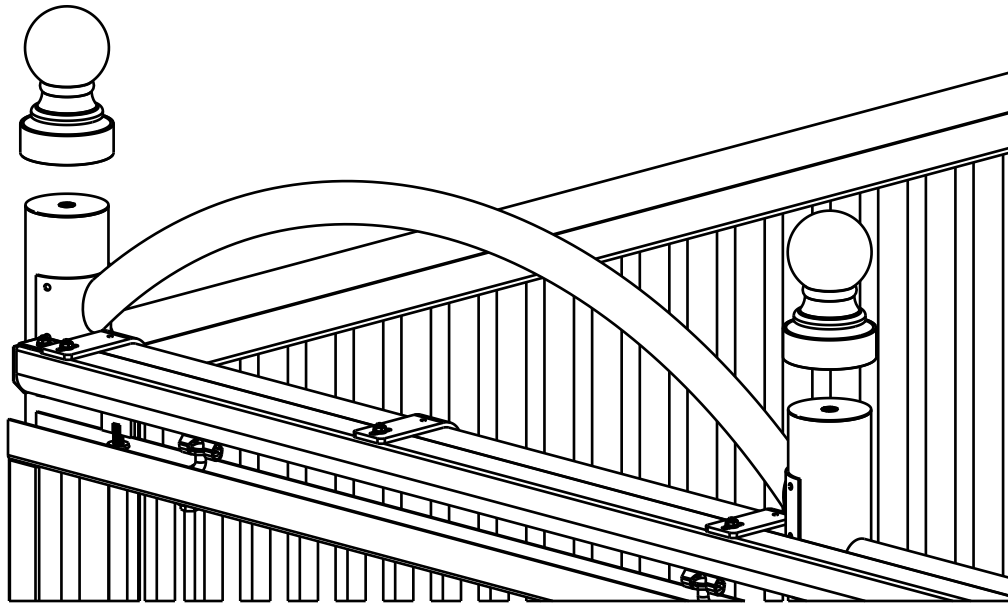
18. a. Adjust latch height so top of latch bar spear is flush with top of door track. (Spring slightly engaged)
 b. Slide door to desired closed position.
 c. Locate center of latch slot by pulling down on latch tube and mark center on track with a piece of tape.
 d. Drill a 7/16” hole through both sides of track. Center of hole to be 1/2” off from bottom edge of track.
 e. Slide latch bolt through drilled holes in track and secure with nut on backside of track.



19. Cut horizontal pieces to length for the section you are working with.
Screw wood sections to the decorative plates with SSI wood screws provided.



20. *Tongue and groove boards are recommended. It may be necessary to rip boards for proper installation.
- Cut vertical pieces to fit between channels.
 - Rip first board if necessary.
 - Slide boards in through cutout in channel and slide together.
 - Rip final boards as necessary to fit.
 - Fasten last boards in place through holes in channel with supplied SSI wood screws.
 - Place cover plate over cutout in bottom channel and fasten with supplied SSI wood screws.



21. Screw optional finials onto top of posts.